

**Work Order ID 81373**

Wednesday, March 14, 2012 10:28:51 AM

**\*81373\***April 2<sup>nd</sup>

Page 1

Item ID: D4030-041

Accept

**\*N9000040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Long Basket Assembly (350)

Start Date: 3/14/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 3/30/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: MFDate: 2-03-14

Tooling:

Date:

Run Start **\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                                                                                              | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|-----------------------------------------------------------------------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| <b>Draw Nbr</b>                | <b>Revision Nbr</b>                                                                                                   |                      |         |        |              |               |               |                  |                |
| D4030                          | C                                                                                                                     |                      |         |        |              |               |               |                  |                |
| 100                            | Pick Kit                                                                                                              | 0.00                 |         |        |              |               |               |                  |                |
| <b>*100*</b>                   |                                                                                                                       |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo                                                                                                                  | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      |                                                                                                                       |                      |         |        |              |               |               |                  |                |
| 110                            | Assemble as per dwg                                                                                                   | 0.00                 |         |        |              |               |               |                  |                |
| <b>*110*</b>                   |                                                                                                                       |                      |         |        |              |               |               |                  |                |
| HandFinish                     | Memo                                                                                                                  | 0.00                 |         |        |              |               |               |                  |                |
| Hand Finishing                 | ****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label **** |                      |         |        |              |               |               |                  |                |
| 120                            | QC5- Inspect part completeness to step on W/O                                                                         | 0.00                 |         |        |              |               |               |                  |                |
| <b>*120*</b>                   |                                                                                                                       |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                                                                                                  | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                                                                                                       |                      |         |        |              |               |               |                  |                |

12/3/27

1 BR 123-78

5/26/79

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

**Work Order ID 81373****\*81373\***

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Item ID: D4030-041

Accept

**\*N9000040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Long Basket Assembly (350)

Start Date: 3/14/2012 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 3/30/2012 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00

PP 81371

**\*130\***

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

ML5 12/04/02

12-04-2

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**.NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 81373

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 3/14/2012

Required Date: 3/30/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC  
10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC  
IPP Rev:B as per dwg revB DD

| Component Item ID/<br>Item Name                        | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand  | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|--------------------------------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|-----------------|-------------|--------------|---------------|----------------|--------|
| D4086-210<br>Placard, Max Load                         |                        | Manufactured  | No          |                     |                  |                 | Each               | 5.0000          |             | 1            |               |                |        |
| <div> <div>200</div> <div>per NCL 12-1299</div> </div> |                        |               |             |                     |                  |                 |                    |                 |             |              |               |                |        |
|                                                        |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                |        |
|                                                        |                        |               |             | ST122               |                  | 4               |                    |                 |             |              |               |                |        |
|                                                        |                        |               |             | 66275               |                  | 1               |                    |                 |             |              |               |                |        |
|                                                        |                        |               |             | 76298               |                  | 3               |                    |                 |             |              |               |                |        |
|                                                        |                        |               |             | ST124               |                  | 1               |                    |                 |             |              |               |                |        |
|                                                        |                        |               |             | 64869               |                  | 1               |                    |                 |             |              |               |                |        |
| D2530<br>Handle Weldment                               |                        | Manufactured  | No          |                     |                  | 100             | Each               | 9.0000          | 1           | 1            |               |                |        |
|                                                        |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                |        |
|                                                        |                        |               |             | ST506               |                  | 9               |                    |                 |             |              |               |                |        |
|                                                        |                        |               |             | 77030               |                  | 3               |                    |                 |             |              |               |                |        |
|                                                        |                        |               |             | 78965               |                  | 6               |                    |                 |             |              |               |                |        |
| D2535<br>Spring                                        |                        | Manufactured  | No          |                     |                  | 100             | Each               | 44.0000         | 2           | 2            |               |                |        |
|                                                        |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                |        |
|                                                        |                        |               |             | ST504               |                  | 44              |                    |                 |             |              |               |                |        |
|                                                        |                        |               |             | 77488               |                  | 44              |                    |                 |             |              |               |                |        |
| D2537<br>Bushing                                       |                        | Manufactured  | No          |                     |                  | 100             | Each               | 34.0000         | 2           | 2            |               |                |        |
|                                                        |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                |        |
|                                                        |                        |               |             | ST504               |                  | 34              |                    |                 |             |              |               |                |        |
|                                                        |                        |               |             | 77055               |                  | 34              |                    |                 |             |              |               |                |        |
| D3913-041<br>Long Basket Base Assembly, 350            |                        | Manufactured  | No          |                     |                  | 100             | Each               | 0.0000          | 1           | 1            |               |                |        |
| D3914-041<br>Long Basket Lid Assembly (350)            |                        | Manufactured  | No          |                     |                  | 100             | Each               | 0.0000          | 1           | 1            |               |                |        |

72051 SP

81374

81383

BR 12-3-28

BR 12-3-28

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                                |                                 |                |                           |                       |                          |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action<br>Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng           | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

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Work Order ID: 81373

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 3/14/2012

Required Date: 3/30/2012

Start Qty: 1.00

Required Qty: 1.00

D3917-3  
Washer

Manufactured No

100 Each 19.0000 6

38/205

Location

Loc Qty

Loc Code

ST070

19

76956

4

80598

15

D3953-3  
Gas Spring Stud, Lid

Manufactured No

100 Each 26.0000

2 2

Location

Loc Qty

Loc Code

ST075

26

76659

6

78042

20

D3953-7  
Spring Spacer

Manufactured No

100 Each 14.0000

2 2

Location

Loc Qty

Loc Code

ST075

14

76295

14

D3953-9  
Gas Spring Washer

Manufactured No

100 Each 18.0000

2 2

Location

Loc Qty

Loc Code

ST075

18

78916

18

D3953-17  
Gas Spring Spacer

Manufactured No

100 Each 7.0000

2

B 8/1454

Location

Loc Qty

Loc Code

ST075

7

76294

7

D3953-19  
Gas Spring Bracket

Manufactured No

100 Each 14.0000

1 1

12/3/17

Location

Loc Qty

Loc Code

ST075

14

75227

14

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# Dart Aerospace Ltd

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



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Work Order ID: 81373

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 3/14/2012

Required Date: 3/30/2012

Start Qty: 1.00

Required Qty: 1.00

D3953-21 Manufactured No 100 Each 1.0000  
Gas Spring Bracket

1

1

B31207

Location

Loc Qty

Loc Code

ST075

1

73557

1

D3969-3 Manufactured No 100 Each 15.0000  
Spring (Basket Lid)

1

1

Location

Loc Qty

Loc Code

ST272

15

64285

1

73515

14

AN3-14A Purchased No 100 Each 96.0000  
Bolt

4

4

Location

Loc Qty

Loc Code

ST352

96

119328

96

AN3-16A Purchased No 100 Each 137.0000  
Bolt

2

2

Location

Loc Qty

Loc Code

ST352

137

117441

49

118628

38

120986

50

AN5-17A Purchased No 100 Each 84.0000  
Bolt

4

12367

Location

Loc Qty

Loc Code

ST338

84

117872

42

120498

42

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

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Work Order ID: 81373

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 3/14/2012

Required Date: 3/30/2012

Start Qty: 1.00

Required Qty: 1.00

|                  |           |    |                 |                |                 |   |   |
|------------------|-----------|----|-----------------|----------------|-----------------|---|---|
| AN4-12<br>Bolt   | Purchased | No | 100             | Each           | 89.0000         | 3 | 3 |
|                  |           |    | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |   |   |
|                  |           |    | ST357           | 89             |                 |   |   |
|                  |           |    | 118626          | 14             |                 |   |   |
|                  |           |    | 119775          | 25             |                 |   |   |
|                  |           |    | 120986          | 50             |                 |   |   |
| AN310-4<br>NUT   | Purchased | No | 100             | Each           | 75.0000         | 3 | 3 |
|                  |           |    | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |   |   |
|                  |           |    | ST344           | 75             |                 |   |   |
|                  |           |    | 120124          | 25             |                 |   |   |
|                  |           |    | 120518          | 25             |                 |   |   |
|                  |           |    | 121011          | 25             |                 |   |   |
| AN310C4<br>Nut   | Purchased | No | 100             | Each           | 49.0000         | 2 | 2 |
|                  |           |    | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |   |   |
|                  |           |    | ST344           | 49             |                 |   |   |
|                  |           |    | 119324          | 19             |                 |   |   |
|                  |           |    | 120360          | 30             |                 |   |   |
| MS21042L3<br>Nut | Purchased | No | 100             | Each           | 3,192.0000      | 6 | 6 |
|                  |           |    | <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |   |   |
|                  |           |    | ST300           | 3192           |                 |   |   |
|                  |           |    | 117441          | 16             |                 |   |   |
|                  |           |    | 117885          | 32             |                 |   |   |
|                  |           |    | 118451          | 5              |                 |   |   |
|                  |           |    | 118927          | 3              |                 |   |   |
|                  |           |    | 119017          | 2956           |                 |   |   |
|                  |           |    | 119075          | 180            |                 |   |   |

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# Dart Aerospace Ltd

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 81373

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 3/14/2012

Required Date: 3/30/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L5 Purchased No

100 Each 1,610.0000 4 4

Nut

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST300           | 1610           |                 |
| 116105          | 5              |                 |
| 116548          | 43             |                 |
| 117611          | 42             |                 |
| 118179          | 20             |                 |
| 119109          | 1500           |                 |

MS24665-151 Purchased No

100 Each 315.0000 3 3

Cotter Pin

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST309           | 315            |                 |
| 17566           | 315            |                 |

MS24665-300 Purchased No

100 Each 210.0000 2 2

Cotter Pin

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| GA              | 200            |                 |
| 118234          | 200            |                 |
| ST309           | 10             |                 |
| 116823          | 10             |                 |

NAS1149F0432P Purchased No

100 Each 298.0000 6 6

Washer

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST275           | 298            |                 |
| 118840          | 32             |                 |
| 119307          | 64             |                 |
| 120142          | 2              |                 |
| 120360          | 200            |                 |

6 1121060 4 12/3/12

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| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                                |                                 |                |                           |                       |                          |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action<br>Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng           | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

Wednesday, March 14, 2012 10:28:51 AM

Page 6

Work Order ID: 81373

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 3/14/2012

Required Date: 3/30/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0563P

Purchased

No

100

Each

93.0000

4

4

Washer

Location

Loc Qty

Loc Code

ST275

93

117735

93

NAS1149F0332P

Purchased

No

100

Each

782.0000

8

8

WASHER

Location

Loc Qty

Loc Code

ST275

782

117735

37

119225

142

120498

200

120910

200

120986

200

17317

3

NAS1149C0432R

Purchased

No

100

Each

2,618.0000

2

Washer

Location

Loc Qty

Loc Code

ST297

2618

117291

1618

119124

1000

# Dart Aerospace Ltd

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

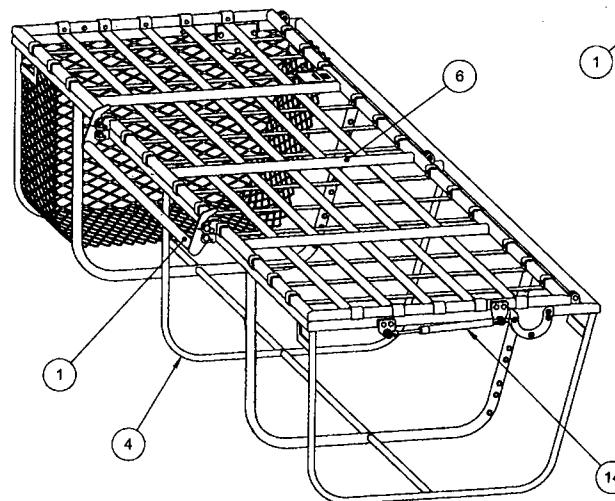
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

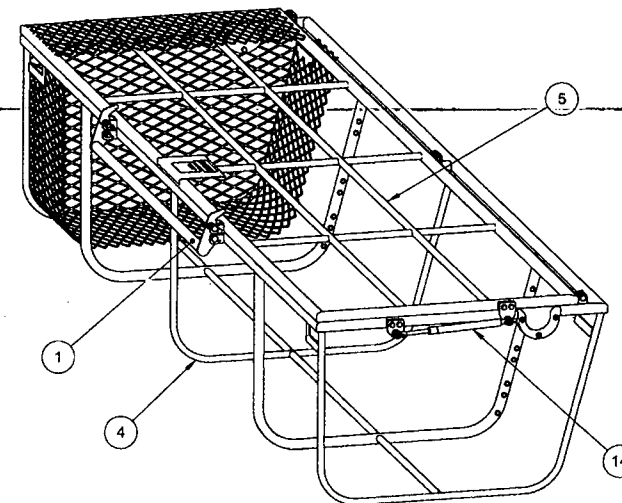
**NOTE:** Date & initial all entries



| ITEM | QTY<br>-041 | QTY<br>-043 | P/N           | DESCRIPTION                       |
|------|-------------|-------------|---------------|-----------------------------------|
|      | X           |             | D4030-041     | LONG BASKET ASSY (350)            |
|      |             | X           | D4030-043     | LONG BASKET ASSY, LIGHT LID (350) |
| 1    | 1           | 1           | D2530         | HANDLE WELDMENT                   |
| 2    | 2           | 2           | D2535         | SPRING                            |
| 3    | 2           | 2           | D2537         | BUSHING                           |
| 4    | 1           | 1           | D3913-041     | LONG BASKET BASE ASSY (350)       |
| 5    | 1           | 1           | D3914-041     | LONG BASKET LID ASSY (350)        |
| 6    | 1           | 1           | D3915-041     | LIGHT LID ASSY-LONG BASKET        |
| 7    | 6           | 6           | D3917-3       | WASHER                            |
| 8    | 2           | 2           | D3953-3       | GAS SPRING STUD, LID              |
| 9    | 2           | 2           | D3953-7       | GAS SPRING SPACER                 |
| 10   | 2           | 2           | D3953-9       | GAS SPRING WASHER                 |
| 11   | 2           | 2           | D3953-17      | GAS SPRING SPACER                 |
| 12   | 1           | 1           | D3953-19      | GAS SPRING BRACKET                |
| 13   | 1           | 1           | D3953-21      | GAS SPRING BRACKET                |
| 14   | 1           | 1           | D3969-3       | SPRING                            |
| 15   | 4           | 4           | AN3-14A       | BOLT                              |
| 16   | 2           | 2           | AN3-16A       | BOLT                              |
| 17   | 2           | 2           | AN3-20A       | BOLT                              |
| 18   | 3           | 3           | AN4-12        | BOLT (DRILLED)                    |
| 19   | 4           | 4           | AN5-17A       | BOLT                              |
| 20   | 2           | 2           | AN5-21A       | BOLT                              |
| 21   | 3           | 3           | AN310-4       | NUT, CASTELLATED                  |
| 22   | 2           | 2           | AN310C4       | NUT, CASTELLATED                  |
| 23   | 6           | 6           | MS21042L3     | NUT                               |
| 24   | 4           | 4           | MS21042L5     | NUT                               |
| 25   | 3           | 3           | MS24665-151   | COTTER PIN                        |
| 26   | 2           | 2           | MS24665-300   | COTTER PIN                        |
| 27   | 6           | 6           | NAS1149F0432P | WASHER                            |
| 28   | 4           | 4           | NAS1149F0563P | WASHER                            |
| 30   | 8           | 8           | NAS1149F0332P | WASHER                            |
| 31   | 2           | 2           | NAS1149C0432R | WASHER                            |



**D4030-043 LONG BASKET ASSY, LIGHT LID (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)



**D4030-041 LONG BASKET ASSY (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

NOTES:  
 1) MATERIAL: N/A  
 2) FINISH: NONE  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: N/A  
 6) IDENTIFICATION: N/A  
 7) WEIGHT: -041: 72 lbs APPROX  
 -043: 57 lbs APPROX

# 81373

RELEASED  
 10-08-12  
 ECN 10-596

|                                                                                                                                                                                                                                                                         |                                                                                                                                        |                                                   |          |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------|----------|
| C                                                                                                                                                                                                                                                                       | QTY FOR ITEMS #30 & #31 UNDER -043 WERE MISSING (B8-1); QTY FOR ITEM #3 WAS 4 (D6-1). ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3). | MB                                                | 10.07.23 |
| B                                                                                                                                                                                                                                                                       | AN5-21A BOLT WAS AN5-19A: BOM & (D3-3)                                                                                                 | JPH                                               | 10.04.08 |
| A                                                                                                                                                                                                                                                                       | NEW ISSUE                                                                                                                              | JPH                                               | 10.03.16 |
| REV.                                                                                                                                                                                                                                                                    | DESCRIPTION                                                                                                                            | BY                                                | DATE     |
| DESIGN                                                                                                                                                                                                                                                                  | AJS                                                                                                                                    | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |          |
| DRAWN                                                                                                                                                                                                                                                                   | JP                                                                                                                                     |                                                   |          |
| CHECKED                                                                                                                                                                                                                                                                 | JP                                                                                                                                     |                                                   |          |
| MFG. APPR.                                                                                                                                                                                                                                                              | JFS                                                                                                                                    |                                                   |          |
| APPROVED                                                                                                                                                                                                                                                                | JP                                                                                                                                     |                                                   |          |
| DE APPR.                                                                                                                                                                                                                                                                | #                                                                                                                                      | DRAWING NO. D4030 REV. C                          |          |
| DATE                                                                                                                                                                                                                                                                    | 10.07.23                                                                                                                               | SHEET 1 OF 3                                      |          |
|                                                                                                                                                                                                                                                                         |                                                                                                                                        | TITLE LONG BASKET ASSY (350) SCALE NTS            |          |
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| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                                |                                 |                |                           |                       |                          |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action<br>Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng           | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

8 7 6 5 4 3 2 1

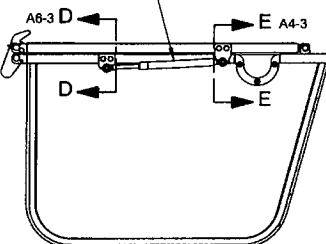
C6-3 A C6-3 B C6-3

D2530  
HANDLE WELDMENT

SEE  
SECTION C-C  
C3-3

D4030-041: D3914-041 LID ASSY  
D4030-043: D3915-041 LIGHT LID ASSY

D3969-3 SPRING



D3913-041  
LONG BASKET BASE ASSY

**D4030-041 LONG BASKET ASSY (350)** (SHOWN)  
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

**D4030-043 SHORT BASKET ASSY, LIGHT LID (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

# 81873

RELEASED  
10.08.12

|                                                                                                                                                                                                                                |          |                                        |              |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|----------------------------------------|--------------|
| DESIGN                                                                                                                                                                                                                         | AS       | DART AEROSPACE LTD                     |              |
| DRAWN                                                                                                                                                                                                                          |          | HAWKESBURY, ONTARIO, CANADA            |              |
| CHECKED                                                                                                                                                                                                                        |          | DRAWING NO.                            | REV. C       |
| MFG. APPR.                                                                                                                                                                                                                     | SE       | D4030                                  | SHEET 2 OF 3 |
| APPROVED                                                                                                                                                                                                                       |          | TITLE                                  | SCALE        |
| DE APPR.                                                                                                                                                                                                                       |          | LONG BASKET ASSY (350)                 | NTS          |
| DATE                                                                                                                                                                                                                           | 10.07.23 | COPYRIGHT © 2010 BY DART AEROSPACE LTD |              |
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8 7 6 5 4 3 2 1

**Dart Aerospace Ltd**

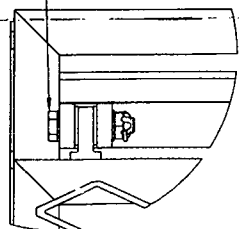
| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

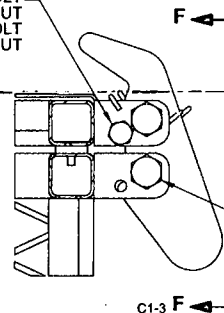
**NOTE:** Date & initial all entries

AN4-12 BOLT  
D3917-3 WASHER, 2X  
NAS1149F0432P WASHER, 2X  
AN310-4 NUT, CASTELLATED  
MS24665-151 COTTER PIN



**DETAIL A** D8-2  
D5-2

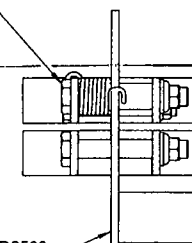
D4030-041: AN3-16A BOLT  
MS21042L3 NUT  
D4030-043: AN3-20A BOLT  
MS21042L3 NUT



**SECTION C-C** B4-2  
B6-2

D4030-041: AN5-17A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT

D4030-043: AN5-21A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT



**VIEW F-F** C3-3

D3953-17 GAS SPRING SPACER  
D3953-21 GAS SPRING BRACKET  
AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL

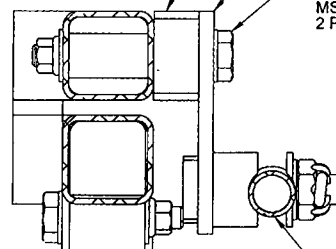
D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

**SECTION D-D** B2-2

D3953-17 GAS SPRING SPACER  
D3953-19 GAS SPRING BRACKET

AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL



**SECTION E-E** B1-2

D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

# 81373

**RELEASED**  
10.08.124

|                                                                                                                                                                                                                               |          |                                        |              |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|----------------------------------------|--------------|
| DESIGN                                                                                                                                                                                                                        | AJS      | <b>DART AEROSPACE LTD</b>              |              |
| DRAWN                                                                                                                                                                                                                         |          | HAWKESBURY, ONTARIO, CANADA            |              |
| CHECKED                                                                                                                                                                                                                       |          | DRAWING NO.                            | REV. C       |
| MFG. APPR.                                                                                                                                                                                                                    | JRS      | D4030                                  | SHEET 3 OF 3 |
| APPROVED                                                                                                                                                                                                                      |          | TITLE                                  | SCALE        |
| DE APPR.                                                                                                                                                                                                                      |          | LONG BASKET-ASSY (350)                 | NTS          |
| DATE                                                                                                                                                                                                                          | 10.07.23 | COPYRIGHT © 2010 BY DART AEROSPACE LTD |              |
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| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                                |                                 |                |                           |                       |                          |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action<br>Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng           | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries